TECHNICAL DATASHEET:
256M Acrylic Double Coated Tape

PRODUCT DESCRIPTION

Excellent general purpose supported adhesive with 2 mils of acrylic adhesive on either side of a 0.5 mil carrier.

TYPICAL APPLICATIONS

- Bonding and laminating to a wide variety of cloth, vinyl, cork, paper, rigid and flexible plastics
- Mounting displays, signs, posters, mirrors, nameplates, and decorative wall products.
- Paper splicing
- Applications requiring excellent UV and extreme temperature resistance

PRODUCT FEATURES & BENEFITS

- High tack adhesive with moderate shear strength
- Excellent resistance to oils, plasticizers and UV light
- Excellent extreme temperature performance
- Carrier and liner are conformable

TECHNICAL DATA	VALUE	TEST METHOD / STANDARD
ADHESIVE THICKNESS, EXPOSED SIDE	2 mils	PSTC-133
ADHESIVE THICKNESS, LINER SIDE	2 mils	PSTC-133
CARRIER THICKNESS	0.5 mils	PSTC-133
LINER THICKNESS	5.5 mils	PSTC-133
TOTAL THICKNESS	10 mils	PSTC-133
ADHESIVE TYPE, COVERED SIDE	Acrylic (I630)	
ADHESIVE TYPE, EXPOSED SIDE	Acrylic (I630)	
ADHESIVE SYSTEM	Permanent Adhesive	
ADHESIVE SIDE	Double Sided Adhesive	
ADHESIVE BACKING/CARRIER	PET Film	
COLOR	Clear	
LINER	74# poly-coated kraft	
ADHESION TO STEEL, EXPOSED SIDE, 24 HOUR DWELL (1 MIL PET)	70 oz/in	PSTC-101 - MODIFIED
ADHESION TO STEEL, EXPOSED SIDE, INITIAL (1 MIL PET)	56 oz/in	PSTC-101 - MODIFIED
ADHESION TO STEEL, EXPOSED SIDE, INITIAL (4 MIL ALUMINUM FOIL)	75 oz/in	PSTC-101 - MODIFIED
ADHESION TO STEEL, LINER SIDE, 24 HOUR DWELL (1 MIL PET)	70 oz/in	PSTC-101 - MODIFIED
ADHESION TO STEEL, LINER SIDE, INITIAL (1 MIL PET)	56 oz/in	PSTC-101 - MODIFIED
ADHESION TO STEEL, LINER SIDE, INITIAL (4 MIL ALUMINUM FOIL)	75 oz/in	PSTC-101 - MODIFIED
SHEAR ADHESION	>7 days	PSTC-107 - MODIFIED
PLASTICIZER RESISTANCE	Excellent	
RESITANCE TO OILS	Excellent	